

### MODEL SD-40/SF-40 AUTOMATIC TAPING SYSTEM

The SD-40/SF-40 Automatic Taping System automatically feeds and applies transfer tape with liner in place and tear strip tape to a corrugated or paperboard blank at up to 350' per minute.

#### METHOD OF OPERATION

Using this machine the operator manually loads the product in a hopper and starts the machine.



The automatic feeder feeds the blanks to a conveyor where one or more tapes are applied automatically using T-626 tape applicators at up to 350' per minute. The product is then conveyed out of the machine for manual processing.

Top loading of feeder permits loading while machine is operating.

#### OPTIONAL FEATURES

- Multiple tape applicators to apply several lanes of tape in one pass
- Dual taping heads with an automatic switching system for the transfer tape for continuous operation when one roll runs low
- Downstream processing equipment

#### PRODUCT SPECIFICATIONS

Product Size: 12" to 40" wide; 12" to 35" long  
Tape Roll Sizes:  
15" OD x 7" high 6" ID Core (Tear Strip Tape)  
18" OD, 3" ID Core (Transfer Tape)

#### MACHINE SPECIFICATIONS

Electrical: 120 VAC, 1PH, 60 Hz.  
Speed: Up to 350 feet per minute  
Size: 16' long x 5' wide x 5 ½' high

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